

March, 2015

## 3M™ Foam Fast 74 Spray Adhesive (Aerosol)

### Product Description

An extremely fast tacking industrial grade spray adhesive for bonding foam and fabric.

### Product Features

- Used for bonding flexible urethane or latex foam together and to other materials such as wood, metal and plastics.
- Provides excellent coverage.
- Soft, non-dimpling glue lines.



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Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values	Notes
Color	Translucent and Orange	
Density	6 lb/gal	
Solids Content by Weight	22 %	
VOC	<55 %	
Coverage	40 sq ft	@ 2.5 gms /ft² per lb (sqft)
Hazardous Air Pollutants (HAPS)	No % by weight	
Viscosity	N/A cP	
CARB Compliant	No	
GREENGUARD Air Quality Certified®	No	
Helps Contribute to LEED® Credits	Yes	
SCAQMD 1168 Compliant	N/A	
Spray Pattern	Variable Lace	
Dry Time	30 s	
Shear Adhesion Failure Test - SAFT	170 °F	SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.
Flammable Solvent	Yes	
Flammable Propellant	Yes	
Base	Synthetic Elastomer	
Bonding Range	30 sec - 15 min	

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## Available Sizes

Container Size	3M Stock Number	UPC Number
24 Fl. Oz. (Net Wt. 16.9 oz) - clear	62-4950-4950-4	00-021200-50045-9
24 Fl. Oz. (Net Wt. 16.9 oz) - orange	62-4935-4950-5	00-021200-82242-1
24 Fl. Oz. (Net Wt. 16.9 oz) - orange Inverted Aerosol	62-4935-4970-3	00-051111-07277-6
Large Cylinder – 28.8 lbs. - clear	62-4974-8030-1	00-021200-49919-7
Large Cylinder – 28.8 lbs. - orange	62-4912-8030-1	00-021200-49158-0
Intermediate – 148.5 lbs. - clear	62-4974-8150-7	00-051115-25741-4
Intermediate – 148.5 lbs. - orange	62-4912-8150-7	00-051111-18853-8
Jumbo Cylinder – 297 lbs. - clear	62-4974-8300-8	00-051115-25742-1
Jumbo Cylinder – 297 lbs. - orange	62-4912-8300-8	00-051111-18854-5
52 gallon drum – 358.8 lbs. - clear	62-4447-9532-2	00-051115-25743-8
52 gallon drum – 358.8 lbs. - orange	62-4911-9530-1	00-051111-07193-9

## Storage and Shelf Life

Store product at 60-80°F (16-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.

When stored at the recommended conditions in original, unopened container, this product has a shelf life of 18 months from date of manufacture.

## Trademarks

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## References

### Safety Data Sheet (SDS)

[https://www.3m.com/3M/en\\_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en\\_US&co=ptn&q=74 Spray Adhesive](https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=74 Spray Adhesive)

## Family Group

	74 Spray Adhesive	74 Cylinder Spray Adhesive	74 Adhesive
Color	Translucent and Orange	Translucent and Orange	Translucent and Orange
Solids Content by Weight (%)	22	22	36
Spray Pattern	Variable Lace	Lace	Lace

## Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

## Technical Information

The technical information, recommendations and other statements contained in this document are based upon testes or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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### Product Selection and Use

Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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